

AT24C128C

I²C-Compatible (Two-Wire) Serial EEPROM 128-Kbit (16,384 x 8)

Features

- Low-Voltage Operation:
 - V_{CC} = 1.7V to 5.5V
- Internally Organized as 16,384 x 8 (128K)
- Industrial Temperature Range: -40°C to +85°C
- I²C-Compatible (Two-Wire) Serial Interface:
 - 100 kHz Standard mode, 1.7V to 5.5V
 - 400 kHz Fast mode, 1.7V to 5.5V
 - 1 MHz Fast Mode Plus (FM+), 2.5V to 5.5V
- Schmitt Triggers, Filtered Inputs for Noise Suppression
- Bidirectional Data Transfer Protocol
- Write-Protect Pin for Full Array Hardware Data Protection
- Ultra Low Active Current (3 mA maximum) and Standby Current (6 µA maximum)
- 64-Byte Page Write Mode:
 - Partial page writes allowed
- Random and Sequential Read Modes
- Self-Timed Write Cycle within 5 ms Maximum
- High Reliability:
 - Endurance: 1,000,000 write cycles
 - Data retention: 100 years
- Green Package Options (Lead-free/Halide-free/RoHS compliant)-
- Die Sale Options: Wafer Form and Bumped Wafers

Packages

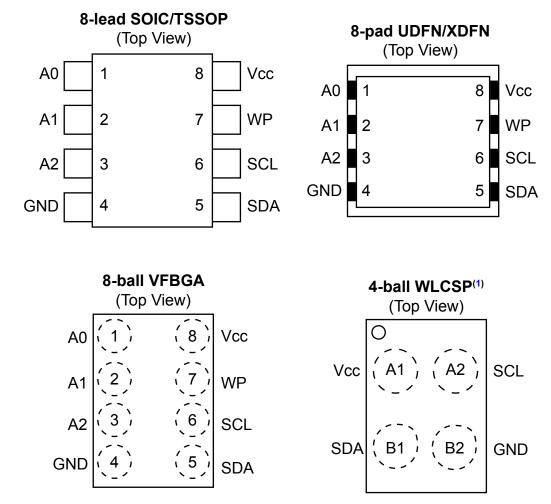
• 8-Lead SOIC, 8-Lead TSSOP, 8-Pad UDFN, 8-pad XDFN, 4-ball WLCSP and 8-Ball VFBGA

Table of Contents

Fea	atures	1
Pa	ckages	1
1.	Package Types (not to scale)	4
2.	Pin Descriptions	5
	2.1. Device Address Inputs (A0, A1, A2)2.2. Ground	
	2.3. Serial Data (SDA)	5
	2.5. Write-Protect (WP)	6
	2.6. Device Power Supply	
3.	Description 3.1. System Configuration Using Two-Wire Serial EEPROMs	
	3.2. Block Diagram	
4.	Electrical Characteristics	9
	4.1. Absolute Maximum Ratings4.2. DC and AC Operating Range	
	 4.3. DC Characteristics	
	4.5. Electrical Specifications	
5.	Device Operation and Communication1	
	5.1. Clock and Data Transition Requirements	3 4
	5.4. Standby Mode	
6.	Memory Organization1	6
	6.1. Device Addressing	6
7.	Write Operations. 1 7.1. Byte Write. 1	
	7.2. Page Write	8
	7.4. Write Cycle Timing	
8.	Read Operations	1
	8.1. Current Address Read	

	8.3.	Sequential Read2	2
9.	Devi	ce Default Condition from Microchip2	3
10.		aging Information	
11.	Revi	sion History3	6
The	e Micı	rochip Web Site	7
Cu	stome	er Change Notification Service3	7
Cu	stome	er Support3	7
Pro	duct	Identification System3	8
Mic	rochi	p Devices Code Protection Feature3	8
Leç	gal No	otice3	9
Tra	dema	arks	9
Qu	ality N	Anagement System Certified by DNV4	0
Wc	orldwi	de Sales and Service4	1

1. Package Types (not to scale)



Note:

1. Since the WLCSP has no WP pin, the write protection feature is not offered on the WLCSP. Refer to Device Addressing for details about addressing the WLCSP version of the device.

2. Pin Descriptions

The descriptions of the pins are listed in Table 2-1.

Table 2-1. Pin Function Table

Name	8-Lead SOIC	8-Lead TSSOP	8-Pad UDFN(<u>1</u>)	8-Pad XDFN	8-Ball VFBGA	4-Ball WLCSP(<u>2</u>)	Function
A0 ⁽³⁾	1	1	1	1	1		Device Address Input
A1 ⁽³⁾	2	2	2	2	2		Device Address Input
A2 ⁽³⁾	3	3	3	3	3		Device Address Input
GND	4	4	4	4	4	B2	Ground
SDA	5	5	5	5	5	B1	Serial Data
SCL	6	6	6	6	6	A2	Serial Clock
WP ⁽³⁾	7	7	7	7	7		Write-Protect
Vcc	8	8	8	8	8	A1	Device Power Supply

Note:

- 1. The exposed pad on this package can be connected to GND or left floating.
- 2. For use of the WLCSP package, refer to Device Addressing for details about setting the A2, A1 and A0 hardware address bits.
- 3. If the A0, A1, A2 or WP pins are not driven, they are internally pulled down to GND. In order to operate in a wide variety of application environments, the pull-down mechanism is intentionally designed to be somewhat strong. Once these pins are biased above the CMOS input buffer's trip point (~0.5 x V_{CC}), the pull-down mechanism disengages. Microchip recommends connecting these pins to a known state whenever possible.

2.1 Device Address Inputs (A0, A1, A2)

The A0, A1 and A2 pins are device address inputs that are hard-wired (directly to GND or to V_{CC}) for compatibility with other two-wire Serial EEPROM devices. When the pins are hard-wired, as many as eight devices may be addressed on a single bus system. A device is selected when a corresponding hardware and software match is true. If these pins are left floating, the A0, A1 and A2 pins will be internally pulled down to GND. However, due to capacitive coupling that may appear in customer applications, Microchip recommends always connecting the address pins to a known state. When using a pull-up resistor, Microchip recommends using 10 k Ω or less.

2.2 Ground

The ground reference for the power supply. GND should be connected to the system ground.

2.3 Serial Data (SDA)

The SDA pin is an open-drain bidirectional input/output pin used to serially transfer data to and from the device. The SDA pin must be pulled high using an external pull-up resistor (not to exceed 10 k Ω in value) and may be wire-ORed with any number of other open-drain or open-collector pins from other devices on the same bus.

2.4 Serial Clock (SCL)

The SCL pin is used to provide a clock to the device and to control the flow of data to and from the device. Command and input data present on the SDA pin is always latched in on the rising edge of SCL, while output data on the SDA pin is clocked out on the falling edge of SCL. The SCL pin must either be forced high when the serial bus is idle or pulled high using an external pull-up resistor.

2.5 Write-Protect (WP)

The write-protect input, when connected to GND, allows normal write operations. When the WP pin is connected directly to V_{CC} , all write operations to the protected memory are inhibited.

If the pin is left floating, the WP pin will be internally pulled down to GND. However, due to capacitive coupling that may appear in customer applications, Microchip recommends always connecting the WP pin to a known state. When using a pull-up resistor, Microchip recommends using 10 k Ω or less.

Table 2-2. Write-Protect

WP Pin Status	Part of the Array Protected				
At V _{CC}	Full Array				
At GND	Normal Write Operations				

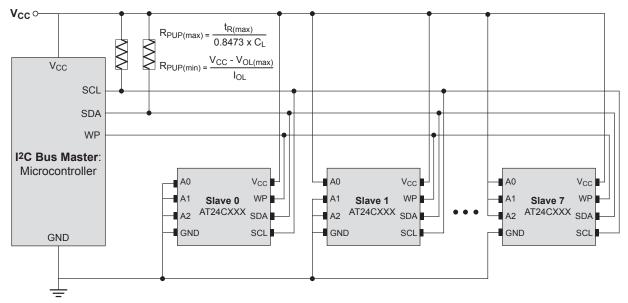
2.6 Device Power Supply

The V_{CC} pin is used to supply the source voltage to the device. Operations at invalid V_{CC} voltages may produce spurious results and should not be attempted.

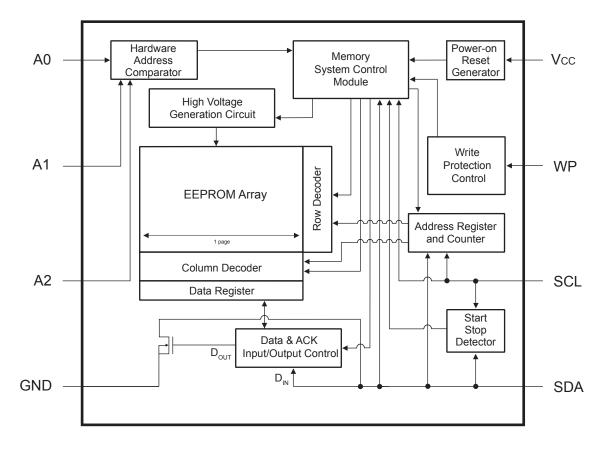
3. Description

The AT24C128C provides 131,072 bits of Serial Electrically Erasable and Programmable Read-Only Memory (EEPROM) organized as 16,384 words of 8 bits each. The device's cascading feature allows up to eight devices to share a common two-wire bus. The device is optimized for use in many industrial and commercial applications where low-power and low-voltage operation are essential. The devices are available in space-saving 8-lead SOIC, 8-lead TSSOP, 8-pad UDFN, 8-pad XDFN, 4-ball WLCSP and 8-ball VFBGA packages. All packages operate from 1.7V to 5.5V.

3.1 System Configuration Using Two-Wire Serial EEPROMs



3.2 Block Diagram



4. Electrical Characteristics

4.1 Absolute Maximum Ratings

Temperature under bias	-55°C to +125°C
Storage temperature	-65°C to +150°C
V _{cc}	6.25V
Voltage on any pin with respect to ground	-1.0V to +7.0V
DC output current	5.0 mA
ESD protection	> 3 kV

Note: Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operation listings of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

4.2 DC and AC Operating Range

Table 4-1. DC and AC Operating Range

AT24C128C		
Operating Temperature (Case)	Industrial Temperature Range	-40°C to +85°C
V _{CC} Power Supply	Low Voltage Grade	1.7V to 5.5V

4.3 DC Characteristics

Table 4-2. DC Characteristics

Parameter	Symbol	Minimum	Typical ⁽¹⁾	Maximum	Units	Test Conditions
Supply Voltage	VCC1	1.7	—	5.5	V	
Supply Current	ICC1		0.4	1.0	mA	V _{CC} = 5.0V, Read at 400 kHz
Supply Current	ICC2		2.0	3.0	mA	V _{CC} = 5.0V, Write at 400 kHz
Standby Current	ISB1			1.0	μA	V_{CC} = 1.7V, V_{IN} = V_{CC} or GND
				6.0	μA	V_{CC} = 5.0V, V_{IN} = V_{CC} or GND
Input Leakage Current	ΙLΙ		0.10	3.0	μΑ	$V_{IN} = V_{CC}$ or GND; $V_{CC} = 5.0V$
Output Leakage Current	ΙLΟ		0.05	3.0	μΑ	VOUT = VCC or GND; VCC = 5.0V
Input Low Level	VIL	-0.6	_	V _{CC} x 0.3	V	Note 2
Input High Level	VIH	V _{CC} x 0.7		V _{CC} + 0.5	V	Note 2

continued			-			
Parameter	Symbol	Minimum	Typical(<u>1</u>)	Maximum	Units	Test Conditions
Output Low Level	VOL1	—	—	0.2	V	V _{CC} = 1.7V, I _{OL} = 0.15 mA
Output Low Level	VOL2	_	_	0.4	V	V _{CC} = 3.0V, I _{OL} = 2.1 mA

Note:

- 1. Typical values characterized at $T_A = +25^{\circ}C$ unless otherwise noted.
- 2. This parameter is characterized but is not 100% tested in production.

4.4 AC Characteristics

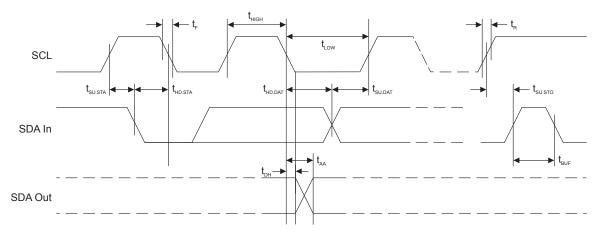
Table 4-3. AC Characteristics⁽¹⁾

Parameter	Symbol	Fast	Mode	Fact Mo	ode Plus	Units	
		V _{CC} = 1.7	'V to 2.5V	V _{CC} = 2.5			
		Min.	Max.	Min.	Max.		
Clock Frequency, SCL	f _{SCL}	_	400	_	1000	kHz	
Clock Pulse Width Low	t _{LOW}	1300	—	500	—	ns	
Clock Pulse Width High	t _{HIGH}	600	—	400	—	ns	
Noise Suppression Time ⁽²⁾	tı	_	100	_	50	ns	
Clock Low to Data Out Valid	t _{AA}	50	900	50	450	ns	
Bus Free Time between Stop and Start ⁽²⁾	t _{BUF}	1300		500	—	ns	
Start Hold Time	t _{HD.STA}	600		250	—	ns	
Start Set-up Time	t _{SU.STA}	600	_	250	—	ns	
Data In Hold Time	t _{HD.DAT}	0	_	0	—	ns	
Data In Set-up Time	t _{SU.DAT}	100		100	—	ns	
Inputs Rise Time ⁽²⁾	t _R	—	300		300	ns	
Inputs Fall Time ⁽²⁾	t _F	_	300		100	ns	
Stop Set-up Time	t _{SU.STO}	600		250	—	ns	
Data Out Hold Time	t _{DH}	50	—	50	—	ns	
Write Cycle Time	t _{WR}		5		5	ms	

Note:

- 1. AC measurement conditions:
 - C_L = 100 pF
 - R_{PUP} (SDA bus line pull-up resistor to V_{CC}): 1.3 kΩ (1000 kHz), 4 kΩ (400 kHz), 10 kΩ (100 kHz)
 - Input pulse voltages: 0.3 V_{CC} to 0.7 V_{CC}
 - Input rise and fall times: ≤ 50 ns
 - Input and output timing reference voltages: 0.5 x V_{CC}
- 2. This parameter is ensured by characterization and is not 100% tested.

Figure 4-1. Bus Timing



4.5 Electrical Specifications

4.5.1 Power-Up Requirements and Reset Behavior

During a power-up sequence, the V_{CC} supplied to the AT24C128C should monotonically rise from GND to the minimum V_{CC} level, as specified in Table 4-1, with a slew rate no faster than 0.1 V/ μ s.

4.5.1.1 Device Reset

To prevent inadvertent write operations or any other spurious events from occurring during a power-up sequence, the AT24C128C includes a Power-on Reset (POR) circuit. Upon power-up, the device will not respond to any commands until the V_{CC} level crosses the internal voltage threshold (V_{POR}) that brings the device out of Reset and into Standby mode.

The system designer must ensure the instructions are not sent to the device until the V_{CC} supply has reached a stable value greater than or equal to the minimum V_{CC} level. Additionally, once the V_{CC} is greater than or equal to the minimum V_{CC} level, the bus master must wait at least t_{PUP} before sending the first command to the device. See Table 4-4 for the values associated with these power-up parameters.

Symbo	Parameter	Min.	Max.	Units
t _{PUP}	Time required after V_{CC} is stable before the device can accept commands	100	—	μs
V _{POR}	Power-on Reset Threshold Voltage	_	1.5	V

Table 4-4. Power-up Conditions⁽¹⁾

continued							
Symbol	Parameter	Min.	Max.	Units			
t _{POFF}	Minimum time at V_{CC} = 0V between power cycles	500	_	ms			

Note:

1. These parameters are characterized but they are not 100% tested in production.

If an event occurs in the system where the V_{CC} level supplied to the AT24C128C drops below the maximum V_{POR} level specified, it is recommended that a full power cycle sequence be performed by first driving the V_{CC} pin to GND, waiting at least the minimum t_{POFF} time and then performing a new power-up sequence in compliance with the requirements defined in this section.

4.5.2 Pin Capacitance

Table 4-5. Pin Capacitance⁽¹⁾

Symbol	Test Condition	Max.	Units	Conditions
C _{I/O}	Input/Output Capacitance (SDA)	8	pF	V _{I/O} = 0V
C _{IN}	Input Capacitance (A0, A1, A2 and SCL)	6	pF	V _{IN} = 0V

Note:

1. This parameter is characterized but is not 100% tested in production.

4.5.3 EEPROM Cell Performance Characteristics

Table 4-6. EEPROM Cell Performance Characteristics

Operation	Test Condition	Min.	Max.	Units
Write Endurance ⁽¹⁾	$T_A = 25$ °C, $V_{CC} = 3.3$ V, Page Write mode	1,000,000		Write Cycles
Data Retention ⁽¹⁾	T _A = 55°C	100		Years

Note:

1. Performance is determined through characterization and the qualification process.

5. Device Operation and Communication

The AT24C128C operates as a slave device and utilizes a simple I^2 C-compatible two-wire digital serial interface to communicate with a host controller, commonly referred to as the bus master. The master initiates and controls all read and write operations to the slave devices on the serial bus, and both the master and the slave devices can transmit and receive data on the bus.

The serial interface is comprised of just two signal lines: Serial Clock (SCL) and Serial Data (SDA). The SCL pin is used to receive the clock signal from the master, while the bidirectional SDA pin is used to receive command and data information from the master as well as to send data back to the master. Data is always latched into the AT24C128C on the rising edge of SCL and always output from the device on the falling edge of SCL. Both the SCL and SDA pin incorporate integrated spike suppression filters and Schmitt Triggers to minimize the effects of input spikes and bus noise.

All command and data information is transferred with the Most Significant bit (MSb) first. During bus communication, one data bit is transmitted every clock cycle, and after eight bits (one byte) of data have been transferred, the receiving device must respond with either an Acknowledge (ACK) or a No-Acknowledge (NACK) response bit during a ninth clock cycle (ACK/NACK clock cycle) generated by the master. Therefore, nine clock cycles are required for every one byte of data transferred. There are no unused clock cycles during any read or write operation, so there must not be any interruptions or breaks in the data stream during each data byte transfer and ACK or NACK clock cycle.

During data transfers, data on the SDA pin must only change while SCL is low, and the data must remain stable while SCL is high. If data on the SDA pin changes while SCL is high, then either a Start or a Stop condition will occur. Start and Stop conditions are used to initiate and end all serial bus communication between the master and the slave devices. The number of data bytes transferred between a Start and a Stop condition is not limited and is determined by the master. In order for the serial bus to be idle, both the SCL and SDA pins must be in the logic-high state at the same time.

5.1 Clock and Data Transition Requirements

The SDA pin is an open-drain terminal and therefore, must be pulled high with an external pull-up resistor. SCL is an input pin that can either be driven high or pulled high using an external pull-up resistor. Data on the SDA pin may change only during SCL low time periods. Data changes during SCL high periods will indicate a Start or Stop condition as defined below. The relationship of the AC timing parameters with respect to SCL and SDA for the AT24C128C are shown in the timing waveform in Figure 4-1. The AC timing characteristics and specifications are outlined in AC Characteristics.

5.2 Start and Stop Conditions

5.2.1 Start Condition

A Start condition occurs when there is a high-to-low transition on the SDA pin while the SCL pin is at a stable logic '1' state and will bring the device out of Standby mode. The master uses a Start condition to initiate any data transfer sequence; therefore, every command must begin with a Start condition. The device will continuously monitor the SDA and SCL pins for a Start condition but will not respond unless one is detected. Refer to Figure 5-1 for more details.

5.2.2 Stop Condition

A Stop condition occurs when there is a low-to-high transition on the SDA pin while the SCL pin is stable in the logic '1' state.

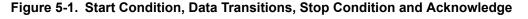
The master can use the Stop condition to end a data transfer sequence with the AT24C128C, which will subsequently return to Standby mode. The master can also utilize a repeated Start condition instead of a Stop condition to end the current data transfer if the master will perform another operation. Refer to Figure 5-1 for more details.

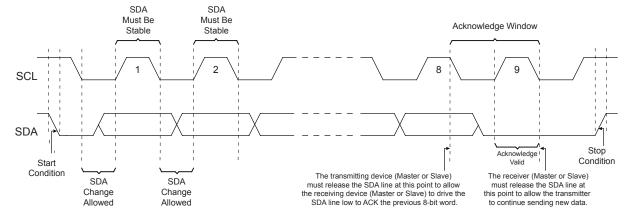
5.3 Acknowledge and No-Acknowledge

After every byte of data is received, the receiving device must confirm to the transmitting device that it has successfully received the data byte by responding with what is known as an Acknowledge (ACK). An ACK is accomplished by the transmitting device first releasing the SDA line at the falling edge of the eighth clock cycle followed by the receiving device responding with a logic '0' during the entire high period of the ninth clock cycle.

When the AT24C128C is transmitting data to the master, the master can indicate that it is done receiving data and wants to end the operation by sending a logic '1' response to the AT24C128C instead of an ACK response during the ninth clock cycle. This is known as a No-Acknowledge (NACK) and is accomplished by the master sending a logic '1' during the ninth clock cycle, at which point the AT24C128C will release the SDA line so the master can then generate a Stop condition.

The transmitting device, which can be the bus master or the Serial EEPROM, must release the SDA line at the falling edge of the eighth clock cycle to allow the receiving device to drive the SDA line to a logic '0' to ACK the previous 8-bit word. The receiving device must release the SDA line at the end of the ninth clock cycle to allow the transmitter to continue sending new data. A timing diagram has been provided in Figure 5-1 to better illustrate these requirements.





5.4 Standby Mode

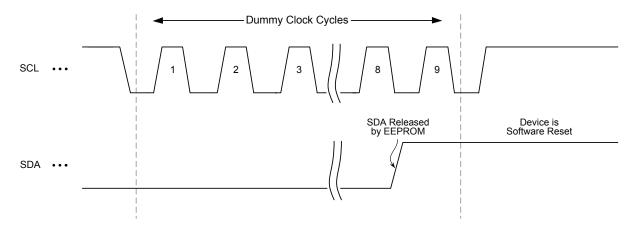
The AT24C128C features a low-power Standby mode that is enabled when any one of the following occurs:

- A valid power-up sequence is performed (see Power-Up Requirements and Reset Behavior).
- A Stop condition is received by the device unless it initiates an internal write cycle (see Write Operations).
- At the completion of an internal write cycle (see Write Operations).

5.5 Software Reset

After an interruption in protocol, power loss or system Reset, any two-wire device can be protocol reset by clocking SCL until SDA is released by the EEPROM and goes high. The number of clock cycles until SDA is released by the EEPROM will vary. The software Reset sequence should not take more than nine dummy clock cycles. Once the software Reset sequence is complete, new protocol can be sent to the device by sending a Start condition followed by the protocol. Refer to Figure 5-2 for an illustration.

Figure 5-2. Software Reset



In the event that the device is still non-responsive or remains active on the SDA bus, a power cycle must be used to reset the device (see Power-Up Requirements and Reset Behavior).

6. Memory Organization

The AT24C128C is internally organized as 256 pages of 64 bytes each.

6.1 Device Addressing

Accessing the device requires an 8-bit device address byte following a Start condition to enable the device for a read or write operation. Since multiple slave devices can reside on the serial bus, each slave device must have its own unique address so the master can access each device independently.

The Most Significant four bits of the device address byte is referred to as the device type identifier. The device type identifier '1010' (Ah) is required in bits 7 through 4 of the device address byte (see Table 6-1).

Following the 4-bit device type identifier are the hardware slave address bits, A2, A1 and A0. These bits can be used to expand the address space by allowing up to eight Serial EEPROM devices on the same bus. These hardware slave address bits must correlate with the voltage level on the corresponding hardwired device address input pins A0, A1 and A2. The A0, A1 and A2 pins use an internal proprietary circuit that automatically biases the pin to a logic '0' state if the pin is allowed to float. In order to operate in a wide variety of application environments, the pull-down mechanism is intentionally designed to be somewhat strong. Once the pin is biased above the CMOS input buffer's trip point (~0.5 x V_{CC}), the pull-down mechanism disengages. Microchip recommends connecting the A0, A1 and A2 pins to a known state whenever possible.

When using the WLCSP package, the A2, A1 and A0 pins are not accessible. The A2 and A1 pins are left floating, and the previously mentioned automatic pull-down circuit will set these pins to a logic '0' state. The A0 pin is internally connected to V_{CC} . As a result, to properly communicate with the device in the WLCSP package, the A2 and A1 software bits must always be set to a logic '0', and the A0 software bit must be set to logic '1' for any operation. Refer to Table 6-1 to review these bit positions.

The eighth bit (bit 0) of the device address byte is the Read/Write Select bit. A read operation is initiated if this bit is high and a write operation is initiated if this bit is low.

Upon the successful comparison of the device address byte, the AT24C128C will return an ACK. If a valid comparison is not made, the device will NACK.

Package	Dev	ісе Тур	e Ident	ifier	Hardware Slave Address Bits			R/W Select
	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
SOIC, TSSOP, UDFN, VFBGA	1	0	1	0	A2	A1	A0	R/W
WLCSP	1	0	1	0	0	0	1	R/W

Table 6-1. Device Address Byte

For all operations except the current address read, two 8-bit word address bytes must be transmitted to the device immediately following the device address byte. The word address bytes consist of the 14-bit memory array word address, and are used to specify which byte location in the EEPROM to start reading or writing.

The first word address byte contains the six Most Significant bits of the word address (A13 through A8) in bit positions five through zero, as seen in Table 6-2. Bit 7 and bit 6 of the first word address byte are

© 2018 Microchip Technology Inc.

"don't care" bits as they are outside of the addressable 128-Kbit range. Upon completion of the first word address byte, the AT24C128C will return an ACK.

Table 6-2. First Word Address Byte

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Х	Х	A13	A12	A11	A10	A9	A8

Next, the second word address byte is sent to the device which provides the remaining eight bits of the word address (A7 through A0). Upon completion of the second word address byte, the AT24C128C will return an ACK. See Table 6-3 to review these bit positions.

Table 6-3. Second Word Address Byte

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
A7	A6	A5	A4	A3	A2	A1	A0

7. Write Operations

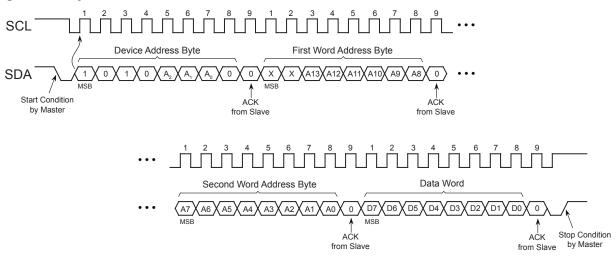
All write operations for the AT24C128C begin with the master sending a Start condition, followed by a device address byte with the R/\overline{W} bit set to logic '0', and then by the word address bytes. The data value(s) to be written to the device immediately follow the word address bytes.

7.1 Byte Write

The AT24C128C supports the writing of a single 8-bit byte. Selecting a data word in the AT24C128C requires a 14-bit word address.

Upon receipt of the proper device address and the word address bytes, the EEPROM will send an Acknowledge. The device will then be ready to receive the 8-bit data word. Following receipt of the 8-bit data word, the EEPROM will respond with an ACK. The addressing device, such as a bus master, must then terminate the write operation with a Stop condition. At that time, the EEPROM will enter an internally self-timed write cycle, which will be completed within t_{WR} , while the data word is being programmed into the nonvolatile EEPROM. All inputs are disabled during this write cycle, and the EEPROM will not respond until the write is complete.

Figure 7-1. Byte Write



7.2 Page Write

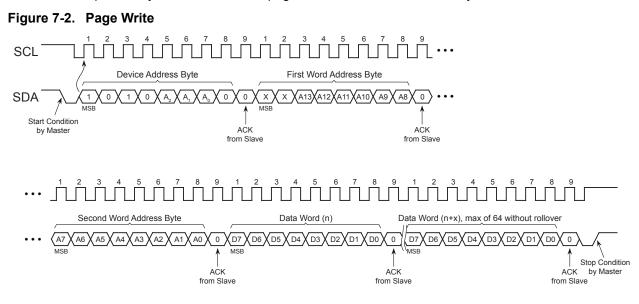
A page write operation allows up to 64 bytes to be written in the same write cycle, provided all bytes are in the same row of the memory array (where address bits A13 through A6 are the same). Partial page writes of less than 64 bytes are also allowed.

A page write is initiated the same way as a byte write, but the bus master does not send a Stop condition after the first data word is clocked in. Instead, after the EEPROM acknowledges receipt of the first data word, the bus master can transmit up to sixty three additional data words. The EEPROM will respond with an ACK after each data word is received. Once all data to be written has been sent to the device, the bus master must issue a Stop condition (see Figure 7-2) at which time the internally self-timed write cycle will begin.

The lower six bits of the word address are internally incremented following the receipt of each data word. The higher order address bits are not incremented and retain the memory page row location. Page write

© 2018 Microchip Technology Inc.

operations are limited to writing bytes within a single physical page, regardless of the number of bytes actually being written. When the incremented word address reaches the page boundary, the address counter will roll-over to the beginning of the same page. Nevertheless, creating a roll-over event should be avoided as previously loaded data in the page could become unintentionally altered.

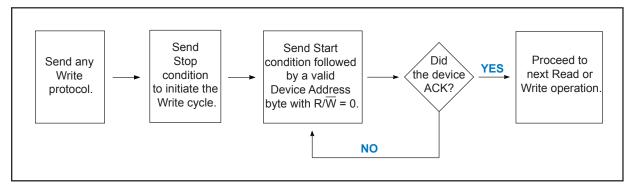


7.3 Acknowledge Polling

An Acknowledge Polling routine can be implemented to optimize time-sensitive applications that would prefer not to wait the fixed maximum write cycle time (t_{WR}). This method allows the application to know immediately when the Serial EEPROM write cycle has completed, so a subsequent operation can be started.

Once the internally self-timed write cycle has started, an Acknowledge Polling routine can be initiated. This involves repeatedly sending a Start condition followed by a valid device address byte with the R/\overline{W} bit set at logic '0'. The device will not respond with an ACK while the write cycle is ongoing. Once the internal write cycle has completed, the EEPROM will respond with an ACK, allowing a new read or write operation to be immediately initiated. A flowchart has been included below in Figure 7-3 to better illustrate this technique.

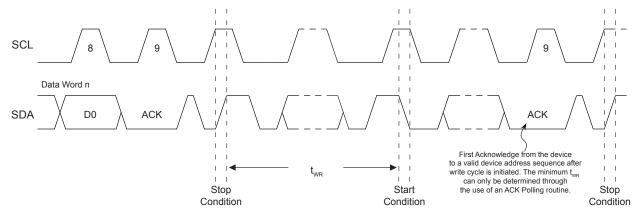




7.4 Write Cycle Timing

The length of the self-timed write cycle (t_{WR}) is defined as the amount of time from the Stop condition that begins the internal write cycle to the Start condition of the first device address byte sent to the AT24C128C that it subsequently responds to with an ACK. Figure 7-4 has been included to show this measurement. During the internally self-timed write cycle, any attempts to read from or write to the memory array will not be processed.





7.5 Write Protection

The AT24C128C utilizes a hardware data protection scheme that allows the user to write-protect the entire memory contents when the WP pin is at V_{CC} (or a valid V_{IH}). No write protection will be set if the WP pin is at GND or left floating.

Table 7-1. AT24C128C Write-Protect Behavior

WP Pin Voltage	Part of the Array Protected					
V _{CC}	Full Array					
GND	None — Write Protection Not Enabled					

The status of the WP pin is sampled at the Stop condition for every byte write or page write operation prior to the start of an internally self-timed write cycle. Changing the WP pin state after the Stop condition has been sent will not alter or interrupt the execution of the write cycle.

If an attempt is made to write to the device while the WP pin has been asserted, the device will acknowledge the device address, word address and data bytes, but no write cycle will occur when the Stop condition is issued. The device will immediately be ready to accept a new read or write command.

8. Read Operations

Read operations are initiated the same way as write operations with the exception that the Read/Write Select bit in the device address byte must be a logic '1'. There are three read operations:

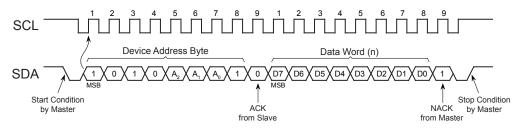
- Current Address Read
- Random Address Read
- Sequential Read

8.1 Current Address Read

The internal data word address counter maintains the last address accessed during the last read or write operation, incremented by one. This address stays valid between operations as long as the V_{CC} is maintained to the part. The address roll-over during a read is from the last byte of the last page to the first byte of the first page of the memory.

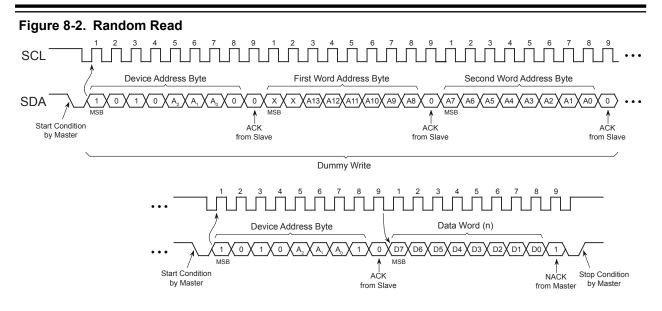
A current address read operation will output data according to the location of the internal data word address counter. This is initiated with a Start condition, followed by a valid device address byte with the R/\overline{W} bit set to logic '1'. The device will ACK this sequence and the current address data word is serially clocked out on the SDA line. All types of read operations will be terminated if the bus master does not respond with an ACK (it NACKs) during the ninth clock cycle. After the NACK response, the master may send a Stop condition to complete the protocol, or it can send a Start condition to begin the next sequence.

Figure 8-1. Current Address Read



8.2 Random Read

A random read begins in the same way as a byte write operation does to load in a new data word address. This is known as a "dummy write" sequence; however, the data byte and the Stop condition of the byte write must be omitted to prevent the part from entering an internal write cycle. Once the device address and word address are clocked in and acknowledged by the EEPROM, the bus master must generate another Start condition. The bus master now initiates a current address read by sending a Start condition, followed by a valid device address byte with the R/W bit set to logic '1'. The EEPROM will ACK the device address and serially clock out the data word on the SDA line. All types of read operations will be terminated if the bus master does not respond with an ACK (it NACKs) during the ninth clock cycle. After the NACK response, the master may send a Stop condition to complete the protocol, or it can send a Start condition to begin the next sequence.



8.3 Sequential Read

Sequential reads are initiated by either a current address read or a random read. After the bus master receives a data word, it responds with an Acknowledge. As long as the EEPROM receives an ACK, it will continue to increment the word address and serially clock out sequential data words. When the maximum memory address is reached, the data word address will roll-over and the sequential read will continue from the beginning of the memory array. All types of read operations will be terminated if the bus master does not respond with an ACK (it NACKs) during the ninth clock cycle. After the NACK response, the master may send a Stop condition to complete the protocol, or it can send a Start condition to begin the next sequence.

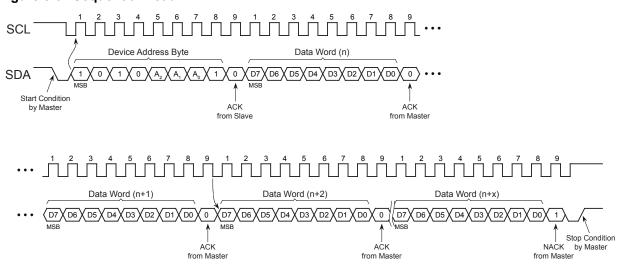


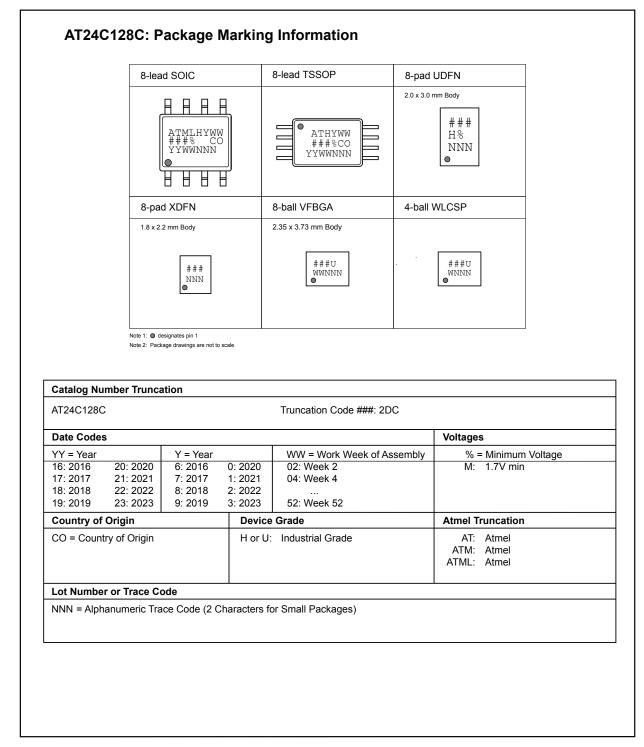
Figure 8-3. Sequential Read

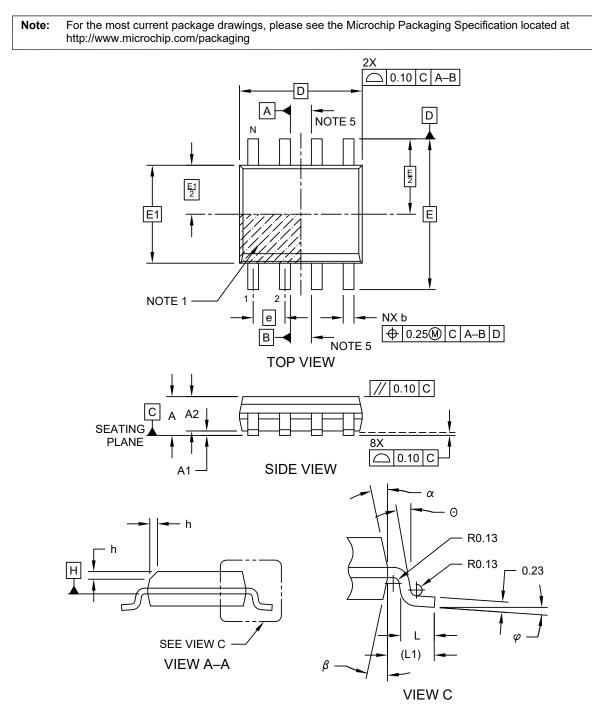
9. Device Default Condition from Microchip

The AT24C128C is delivered with the EEPROM array set to logic '1', resulting in FFh data in all locations.

10. Packaging Information

10.1 Package Marking Information



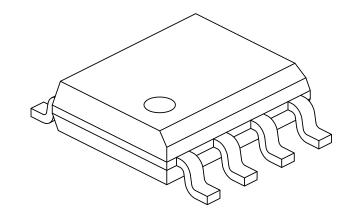


8-Lead Plastic Small Outline (SN) - Narrow, 3.90 mm (.150 In.) Body [SOIC]

Microchip Technology Drawing No. C04-057-SN Rev D Sheet 1 of 2

8-Lead Plastic Small Outline (SN) - Narrow, 3.90 mm (.150 In.) Body [SOIC]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



	MILLIMETERS			
Dimension	MIN	NOM	MAX	
Number of Pins	Ν		8	
Pitch	е		1.27 BSC	
Overall Height	Α	-	-	1.75
Molded Package Thickness	A2	1.25	-	-
Standoff §	A1	0.10	-	0.25
Overall Width	E		6.00 BSC	
Molded Package Width	E1		3.90 BSC	
Overall Length	D		4.90 BSC	
Chamfer (Optional)	h	0.25	-	0.50
Foot Length	L	0.40	-	1.27
Footprint	L1		1.04 REF	
Foot Angle	φ	0°	-	8°
Lead Thickness	С	0.17	-	0.25
Lead Width	b	0.31	-	0.51
Mold Draft Angle Top	α	5° - 15°		
Mold Draft Angle Bottom	β	5°	-	15°

Notes:

1. Pin 1 visual index feature may vary, but must be located within the hatched area.

2. § Significant Characteristic

3. Dimensions D and E1 do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.15mm per side.

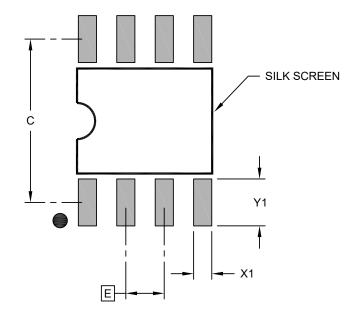
4. Dimensioning and tolerancing per ASME Y14.5M BSC: Basic Dimension. Theoretically exact value shown without tolerances. REF: Reference Dimension, usually without tolerance, for information purposes only.

5. Datums A & B to be determined at Datum H.

Microchip Technology Drawing No. C04-057-SN Rev D Sheet 2 of 2

8-Lead Plastic Small Outline (SN) - Narrow, 3.90 mm Body [SOIC]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



RECOMMENDED LAND PATTERN

	Ν	IILLIMETER	S	
Dimension	Dimension Limits		NOM	MAX
Contact Pitch	Е		1.27 BSC	
Contact Pad Spacing	С		5.40	
Contact Pad Width (X8)	X1			0.60
Contact Pad Length (X8)	Y1			1.55

Notes:

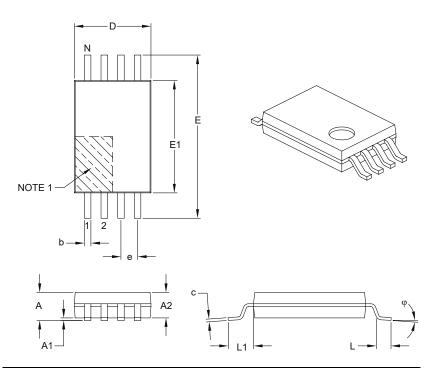
1. Dimensioning and tolerancing per ASME Y14.5M

BSC: Basic Dimension. Theoretically exact value shown without tolerances.

Microchip Technology Drawing C04-2057-SN Rev B

8-Lead Plastic Thin Shrink Small Outline (ST) – 4.4 mm Body [TSSOP]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



	Units	MILLIMETERS		
Dime	nsion Limits	MIN	NOM	MAX
Number of Pins	N		8	
Pitch	е		0.65 BSC	
Overall Height	A	-	-	1.20
Molded Package Thickness	A2	0.80	1.00	1.05
Standoff	A1	0.05	-	0.15
Overall Width	E	6.40 BSC		
Molded Package Width	E1	4.30	4.40	4.50
Molded Package Length	D	2.90	3.00	3.10
Foot Length	L	0.45	0.60	0.75
Footprint	L1	1.00 REF		
Foot Angle	φ	0°	-	8°
Lead Thickness	с	0.09	-	0.20
Lead Width	b	0.19	-	0.30

Notes:

1. Pin 1 visual index feature may vary, but must be located within the hatched area.

2. Dimensions D and E1 do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.15 mm per side.

3. Dimensioning and tolerancing per ASME Y14.5M.

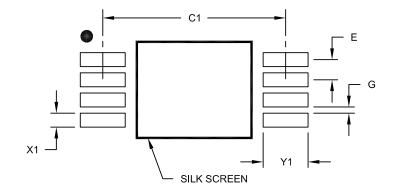
BSC: Basic Dimension. Theoretically exact value shown without tolerances.

REF: Reference Dimension, usually without tolerance, for information purposes only.

Microchip Technology Drawing C04-086B

8-Lead Plastic Thin Shrink Small Outline (ST) - 4.4 mm Body [TSSOP]

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



RECOMMENDED LAND PATTERN

	Units			S
Dimensior	Dimension Limits			MAX
Contact Pitch	E		0.65 BSC	
Contact Pad Spacing	C1		5.90	
Contact Pad Width (X8)	X1			0.45
Contact Pad Length (X8)	Y1			1.45
Distance Between Pads	G	0.20		

Notes:

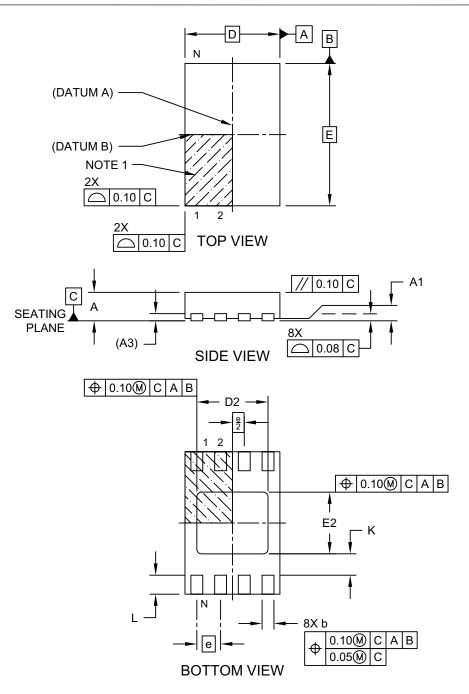
1. Dimensioning and tolerancing per ASME Y14.5M

BSC: Basic Dimension. Theoretically exact value shown without tolerances.

Microchip Technology Drawing No. C04-2086A

8-Lead Ultra Thin Plastic Dual Flat, No Lead Package (Q4B) - 2x3 mm Body [UDFN] Atmel Legacy YNZ Package

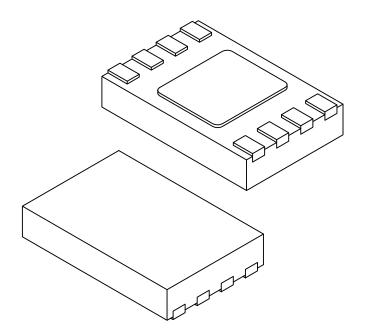
Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



Microchip Technology Drawing C04-21355-Q4B Rev A Sheet 1 of 2

8-Lead Ultra Thin Plastic Dual Flat, No Lead Package (Q4B) - 2x3 mm Body [UDFN] Atmel Legacy YNZ Package

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



	Units			S
Dimension	Limits	MIN	NOM	MAX
Number of Terminals	Ν		8	
Pitch	е		0.50 BSC	
Overall Height	Α	0.50	0.55	0.60
Standoff	A1	0.00	0.02	0.05
Terminal Thickness	A3	0.152 REF		
Overall Length	D		2.00 BSC	
Exposed Pad Length	D2	1.40	1.50	1.60
Overall Width	E		3.00 BSC	
Exposed Pad Width	E2	1.20	1.30	1.40
Terminal Width	b	0.18	0.25	0.30
Terminal Length	L	0.35	0.40	0.45
Terminal-to-Exposed-Pad	K	0.20	-	-

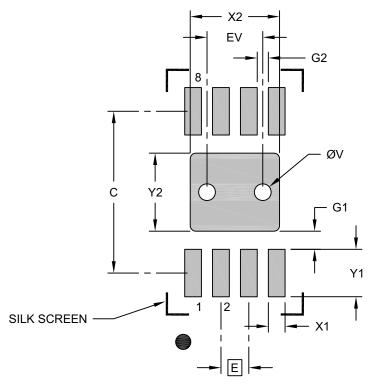
Notes:

- 1. Pin 1 visual index feature may vary, but must be located within the hatched area.
- 2. Package is saw singulated
- 3. Dimensioning and tolerancing per ASME Y14.5M
 - BSC: Basic Dimension. Theoretically exact value shown without tolerances. REF: Reference Dimension, usually without tolerance, for information purposes only.

Microchip Technology Drawing C04-21355-Q4B Rev A Sheet 2 of 2

8-Lead Ultra Thin Plastic Dual Flat, No Lead Package (Q4B) - 2x3 mm Body [UDFN] Atmel Legacy YNZ Package

Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging



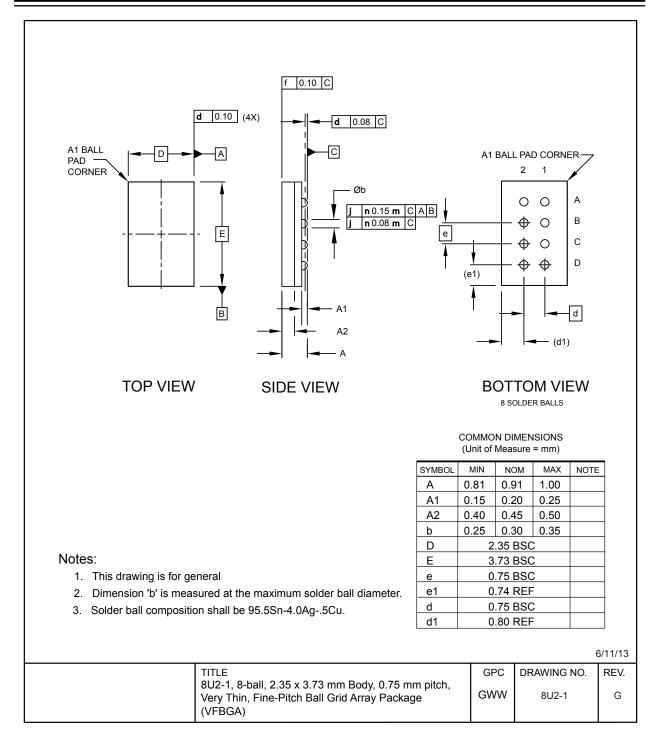
RECOMMENDED LAND PATTERN

	Ν	/ILLIMETER	S	
Dimension	I Limits	MIN	NOM	MAX
Contact Pitch	E		0.50 BSC	
Optional Center Pad Width	X2			1.60
Optional Center Pad Length	Y2			1.40
Contact Pad Spacing	С		2.90	
Contact Pad Width (X8)	X1			0.30
Contact Pad Length (X8)	Y1			0.85
Contact Pad to Center Pad (X8)	G1	0.20		
Contact Pad to Contact Pad (X6)	G2	0.33		
Thermal Via Diameter	V		0.30	
Thermal Via Pitch	EV		1.00	

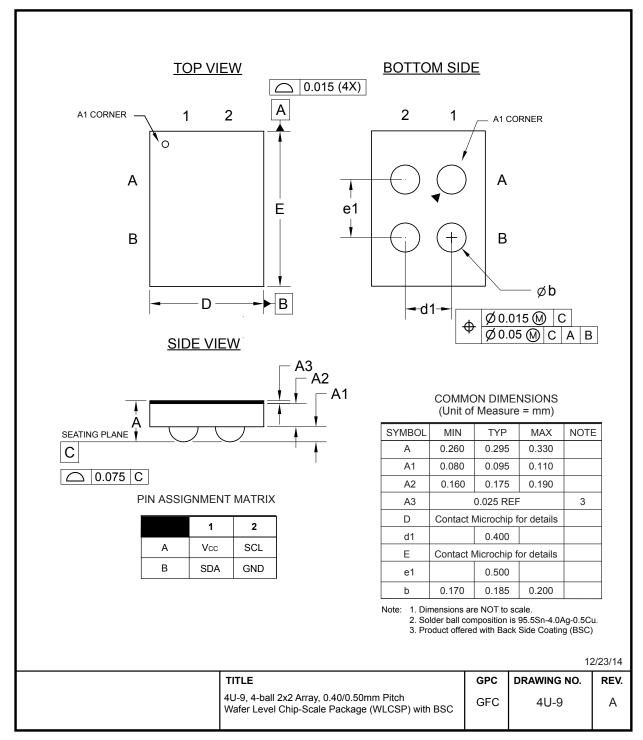
Notes:

- 1. Dimensioning and tolerancing per ASME Y14.5M
 - BSC: Basic Dimension. Theoretically exact value shown without tolerances.
- 2. For best soldering results, thermal vias, if used, should be filled or tented to avoid solder loss during reflow process

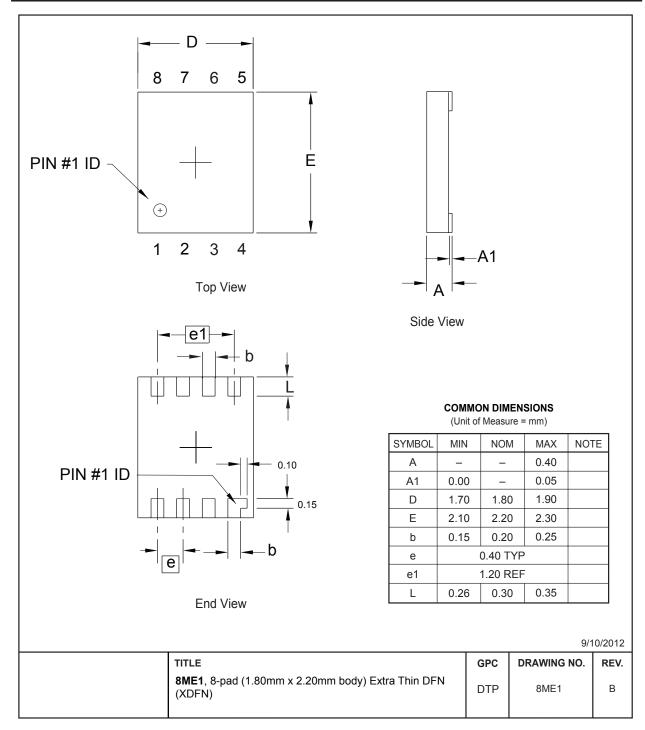
Microchip Technology Drawing C04-21355-Q4B Rev A



Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging.



Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging.



Note: For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging.

11. Revision History

Revision A (November 2018)

Updated to the Microchip template. Microchip DS20006110 replaces Atmel document 8734. Corrected t_{LOW} typo from 400 ns to 500 ns. Corrected t_{AA} typo from 550 ns to 450 ns. Deleted the AT24C128C-MAHMML-T and AT24C128C-UUMML-T package options. Updated Part Marking Information. Updated the "Software Reset" section. Added ESD rating. Removed lead finish designation. Updated trace code format in package markings. Updated section content throughout for clarification. Added a figure for "System Configuration Using Two-Wire Serial EEPROMs". Added POR recommendations section. Updated the SOIC, TSSOP and UDFN package drawings to Microchip format.

Atmel Document 8734 revision D (August 2015)

Added the AT24C128C-MAHMML-T and AT24C128C-UUMML-T package options. Updated the 8S1 package outline drawing. Corrected reference of the 8U-9 to reflect the 4U-9 package option.

Atmel Document 8734 revision C (January 2015)

Added the UDFN Expanded Quantity Option and the WLCSP package option. Updated the 8MA2 package outline drawing and the ordering information section.

Atmel Document 8734 revision B (September 2012)

Updated UDFN package drawing and template and Atmel logo.

Atmel Document 8734 revision A (April 2011)

Initial document release.

The Microchip Web Site

Microchip provides online support via our web site at http://www.microchip.com/. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- **General Technical Support** Frequently Asked Questions (FAQ), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Customer Change Notification Service

Microchip's customer notification service helps keep customers current on Microchip products. Subscribers will receive e-mail notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, access the Microchip web site at http://www.microchip.com/. Under "Support", click on "Customer Change Notification" and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

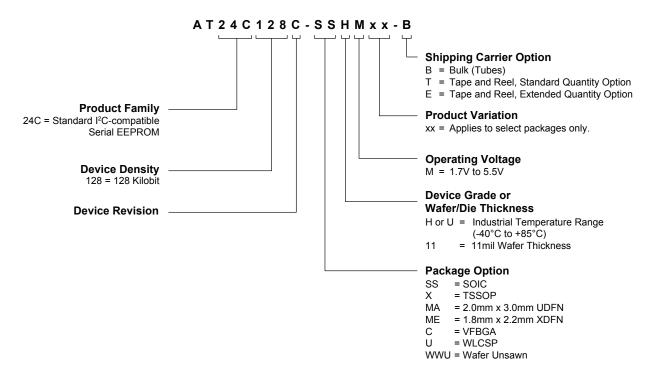
- Distributor or Representative
- Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or Field Application Engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at: http://www.microchip.com/support

Product Identification System

To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.



Examples

Device	Package	Package Drawing Code	Package Option	Shipping Carrier Option	Device Grade
AT24C128C-SSHM-B	SOIC	SN	SS	Bulk (Tubes)	Industrial
AT24C128C-SSHM-T	SOIC	SN	SS	Tape and Reel	Temperature (-40°C to +85°C)
AT24C128C-XHM-B	TSSOP	ST	Х	Bulk (Tubes)	(
AT24C128C-XHM-T	TSSOP	ST	Х	Tape and Reel	
AT24C128C-MAHM-T	UDFN	Q4B	MA	Tape and Reel	
AT24C128C-MAHM-E	UDFN	Q4B	MA	Extended Qty. Tape and Reel	
AT24C128C-MEHM-T	XDFN	8ME1	ME	Tape and Reel	
AT24C128C-CUM-T	VFBGA	8U2-1	С	Tape and Reel	
AT24C128C-UUM0B-T	WLCSP	4U-9	U	Tape and Reel	

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Legal Notice

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, AnyRate, AVR, AVR logo, AVR Freaks, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, Heldo, JukeBlox, KeeLoq, Kleer, LANCheck, LINK MD, maXStylus, maXTouch, MediaLB, megaAVR, MOST, MOST logo, MPLAB, OptoLyzer, PIC, picoPower, PICSTART, PIC32 logo, Prochip Designer, QTouch, SAM-BA, SpyNIC, SST, SST Logo, SuperFlash, tinyAVR, UNI/O, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

ClockWorks, The Embedded Control Solutions Company, EtherSynch, Hyper Speed Control, HyperLight Load, IntelliMOS, mTouch, Precision Edge, and Quiet-Wire are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, EtherGREEN, In-Circuit Serial Programming, ICSP, INICnet, Inter-Chip Connectivity, JitterBlocker, KleerNet, KleerNet Iogo, memBrain, Mindi, MiWi, motorBench, MPASM, MPF, MPLAB Certified Iogo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, SAM-ICE, Serial Quad I/O, SMART-I.S., SQI, SuperSwitcher, SuperSwitcher II, Total

© 2018 Microchip Technology Inc.

Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2018, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-5224-3871-7

Quality Management System Certified by DNV

ISO/TS 16949

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC[®] MCUs and dsPIC[®] DSCs, KEELOQ[®] code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office	Australia - Sydney	India - Bangalore	Austria - Wels
2355 West Chandler Blvd.	Tel: 61-2-9868-6733	Tel: 91-80-3090-4444	Tel: 43-7242-2244-39
Chandler, AZ 85224-6199	China - Beijing	India - New Delhi	Fax: 43-7242-2244-393
Tel: 480-792-7200	Tel: 86-10-8569-7000	Tel: 91-11-4160-8631	Denmark - Copenhagen
Fax: 480-792-7277	China - Chengdu	India - Pune	Tel: 45-4450-2828
Technical Support:	Tel: 86-28-8665-5511	Tel: 91-20-4121-0141	Fax: 45-4485-2829
http://www.microchip.com/	China - Chongqing	Japan - Osaka	Finland - Espoo
support	Tel: 86-23-8980-9588	Tel: 81-6-6152-7160	Tel: 358-9-4520-820
Web Address:	China - Dongguan	Japan - Tokyo	France - Paris
www.microchip.com	Tel: 86-769-8702-9880	Tel: 81-3-6880- 3770	Tel: 33-1-69-53-63-20
Atlanta	China - Guangzhou	Korea - Daegu	Fax: 33-1-69-30-90-79
Duluth, GA	Tel: 86-20-8755-8029	Tel: 82-53-744-4301	Germany - Garching
Tel: 678-957-9614	China - Hangzhou	Korea - Seoul	Tel: 49-8931-9700
- ax: 678-957-1455	Tel: 86-571-8792-8115	Tel: 82-2-554-7200	Germany - Haan
Austin, TX	China - Hong Kong SAR	Malaysia - Kuala Lumpur	Tel: 49-2129-3766400
Tel: 512-257-3370	Tel: 852-2943-5100	Tel: 60-3-7651-7906	Germany - Heilbronn
Boston	China - Nanjing	Malaysia - Penang	Tel: 49-7131-67-3636
Westborough, MA	Tel: 86-25-8473-2460	Tel: 60-4-227-8870	Germany - Karlsruhe
Tel: 774-760-0087	China - Qingdao	Philippines - Manila	Tel: 49-721-625370
Fax: 774-760-0088	Tel: 86-532-8502-7355	Tel: 63-2-634-9065	Germany - Munich
Chicago	China - Shanghai	Singapore	Tel: 49-89-627-144-0
Itasca, IL	Tel: 86-21-3326-8000	Tel: 65-6334-8870	Fax: 49-89-627-144-44
Tel: 630-285-0071	China - Shenyang	Taiwan - Hsin Chu	Germany - Rosenheim
Fax: 630-285-0075	Tel: 86-24-2334-2829	Tel: 886-3-577-8366	Tel: 49-8031-354-560
Dallas	China - Shenzhen	Taiwan - Kaohsiung	Israel - Ra'anana
Addison, TX	Tel: 86-755-8864-2200	Tel: 886-7-213-7830	Tel: 972-9-744-7705
Tel: 972-818-7423	China - Suzhou	Taiwan - Taipei	Italy - Milan
Fax: 972-818-2924	Tel: 86-186-6233-1526	Tel: 886-2-2508-8600	Tel: 39-0331-742611
Detroit	China - Wuhan	Thailand - Bangkok	Fax: 39-0331-466781
Novi, MI	Tel: 86-27-5980-5300	Tel: 66-2-694-1351	Italy - Padova
Tel: 248-848-4000	China - Xian	Vietnam - Ho Chi Minh	Tel: 39-049-7625286
Houston, TX	Tel: 86-29-8833-7252	Tel: 84-28-5448-2100	Netherlands - Drunen
Tel: 281-894-5983	China - Xiamen		Tel: 31-416-690399
Indianapolis	Tel: 86-592-2388138		Fax: 31-416-690340
Noblesville, IN	China - Zhuhai		Norway - Trondheim
Tel: 317-773-8323	Tel: 86-756-3210040		Tel: 47-72884388
Fax: 317-773-5453			Poland - Warsaw
Tel: 317-536-2380			Tel: 48-22-3325737
Los Angeles			Romania - Bucharest
Vission Viejo, CA			Tel: 40-21-407-87-50
Tel: 949-462-9523			Spain - Madrid
Fax: 949-462-9608			Tel: 34-91-708-08-90
Tel: 951-273-7800			Fax: 34-91-708-08-91
Raleigh, NC			Sweden - Gothenberg
Tel: 919-844-7510			Tel: 46-31-704-60-40
New York, NY			Sweden - Stockholm
Tel: 631-435-6000			Tel: 46-8-5090-4654
San Jose, CA			UK - Wokingham
Tel: 408-735-9110			Tel: 44-118-921-5800
Tel: 408-436-4270			Fax: 44-118-921-5820
Canada - Toronto			1 dx. ++-110-32 1-3020

Tel: 905-695-1980 Fax: 905-695-2078